

DECALOGO LEAN

- I. CLIENT FIRST
- II. BEST QUALITY: FIRST TIME RIGHT
- III. PULL, NOT PUSH
- IV. JIT FLOW: VALUE STREAM AND INTEGRATED LOGISTICS
- V. SHORTEST LEAD TIME
- VI. LOWEST COST: HIGH PRODUCTIVITY, ZERO WASTE
- VII. STANDARDIZATION
- VIII. RESPECT OF PEOPLE: HIGH MORAL
- IX. TEAM PERFORMANCE
- X. CONTINUOUS IMPROVEMENT: KAIZEN